

## **Product Attributes**



**Easy to use** Ready to mix powder

Adjustment of consistency





Good flow characteristics

Rapid strength development





High final strength

Dual expansion property





Resistant to impact & vibration

Good dynamic load bearing capacity





Chloride-free & Non-corrosive

Shrinkage compensated



# **HS Super Grout**

Pump- able non-shrink cementitious grout



## **Product Description**

Home Shield Super Grout is a high precision, non-shrink packaged dry cement based flow-able grout with two-stage expanding properties and select aggregates. The product complies to ASTMC1107 / C1107M - 2008.

## **Recommended Use**

- To grout bearings, machine foundations, column joints in precast construction
- To grout anchors
- To grout cavities, gaps and voids in concrete
- To grout selected confined areas in sunken waterproofing
- In making micro- concrete for high thickness repairing with 6 mm down aggregates

## **Toxicity**



Non-toxic

#### **Aspect**



Grey powder

## Consumption



Approx.  $2200 \pm 100 \text{ Kg/M3}$ at W/P 0.16

## **Layer Thickness**

## 

20 mm minimum / 100 mm maximum on single pour

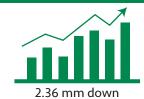
## **Compressive Strength**



At a Water: Powder ratio of 0.15-0.17 by weight, at greater than 300C ambient temperature, and relative humidity not higher than 70 %

1-day :> 15 N/mm² 3-day :> 30 N/mm² 7-day :> 40 N/mm² 28-day :> 60 N/mm²

## **Grading**



## **Bulk Density**



Approx.  $1.7 \pm 0.1 \text{ Kg/L}$ 

## E-Modulus



Approx. 37000 N/mm2 [Expected Value]

## Flexural Strength



> 7.0 N/mm2 on 28-days

## **Chemical Base**



Cement, selected fillers, aggregates, special additives



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## **Surface Preparation**

- The substrate should be prepared by suitable mechanical preparation techniques such as high pressure water jetting , breakers , blast cleaning, scrabbles etc.
- The concrete substrates should be pre-soaked with clean water continuously for 2-6 hours to ensure a saturated surface dry condition throughout the operation .
- Immediately before pouring remove all excess or standing water from within any formwork.

### **Substrate Quality**

- Surfaces must be sound, clean, free from ice, oils, grease, standing water and any loose or friable particles and any other surface contaminants.
- The concrete 'pull off' strength should be > 1.0 MPa
- For metallic surface contacts, it should be clean, free from oil or grease, rust, scale etc.

## **Directions for Application**

**Application Conditions:** 

**Substrate Temperature:** +5°C min./ +40°C max. **Ambient Temperature:** +5°C min./ +40°C max.

Mixing:

**For flowable consistency -** Water : Powder ratio = 0.15 – 0.17 by weight **For Pourable consistency -** Water : Powder ratio = 0.13 – 0.14 by weight

Mixing Time: 3 minute minimum

#### Mixing Method:

- Mix grout powder mechanically in the correct ratio with water using electric drill at low speed (max. 500 rpm) to avoid entraining too much air.
- Put around 80-90% of required water in the mixing drum, followed by Home Shield Super Grout and then add the balance water.
- Dependent on the desired consistency and flow properties , the mixing ratio can be adjusted.
- Preferably concrete tilting mixer should not be used .
- Do not mix grout which cannot be placed within the pot-life.

## **Application Method**

- Pour grout immediately after mixing into the prepared openings.
- Ensure that air displaced by the grout can easily escape; otherwise entrapped air will prevent full contact grouting. Wet porous substrates to saturated surface dry condition.
- When grouting base plates etc, ensure that a continuous and sufficient head pressure is maintained to keep the grout flowing .
- To make optimum use of the products expansion properties, apply the grout as early as possible (within max. 15 minutes).

## **Points to Note**

- Use Home Shield Super Grout for grouting only, do not use grout for patch repair work etc.
- $\bullet$  Ensure formwork is secure and watertight to prevent movement and leaking during placing and curing .
- Use chilled water for mixing in case of high ambient temperature.
- Use hot water for mixing in case of very low ambient temperature.
- Depending on requirements and site conditions the addition of dry, single size and clean aggregates may be mixed with grout.
- For large bedding holes and higher gaps duly washed coarse aggregates of size 6 mm down may be mixed with grout in the proportion of grout: aggregate = 2:1 by weight.
- Keep any visible, exposed grout surfaces as small as possible and protect from premature drying out by suitable measures (keep moist, cover with wet hessian etc.)

### **Cleaning of Tools**

- Clean all tools and application equipment with water immediately after use .
- Hardened/cured material can only be mechanically removed.

## **Safety & Precautions**

- Accidental splashes onto skin must be washed off with water and soap.
- If it comes in contact with eyes or mucous membrane, rinse with clean warm water and seek medical attention without delay.
- Do not dispose off intowater or soil, but it is advisable to do it as per local regulations.
- Non-toxic under the relevant local health & safety codes
- Non hazardous.









**Pot Life** Approx. 30 minutes at 30°C

Storage



1 year from the date of production, if stored properly in dry condition, in undamaged and unopened original packaging.

Version No: BPP1/09/2019. Please note that this data sheet supersedes all previous versions.